



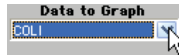
Graphs! Troubleshooting and Reporting in Seconds!

% Pass Graphs!

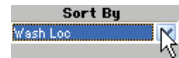
- In the Main Window;
- >FIND Data >Graph Menu
- >Choose Graph:
- % Pass/Fail Graphs
- % Pass/Fail Trend Graphs
- Value Graph
- Value Trend Graph

- % Pass/Fail Graph
- % Pass/Fail Trend Graph
- Value Graph
- Value Trend Graph

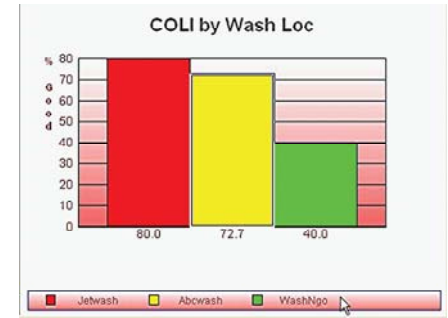
- Pass /Fail Graphs;
- >Choose (any) Data:



- >Choose (any) Sort:



- Some examples: %Pass:
- Tanker wash location and coliform
- Tanker quality by route, supplier...
- Fluid EOC Quality by Day of Week

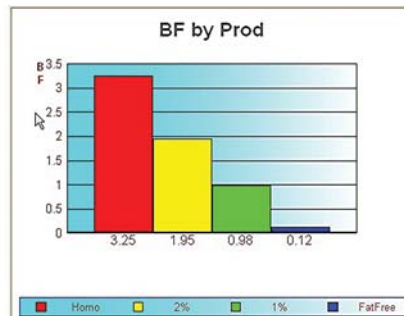


Previous wash location and coli results

Value Graphs!

- Value Graphs;
- >Choose (any) Data:
- >Choose (any) Sort:

- Some examples:
- Fluid - Average %BF by product.
- Fluid - Average 7Day counts.
- Raw - Average %BF for the year.
- Raw - Average bacteria counts.

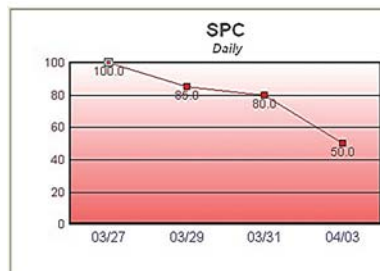


Average %BF by Product

- New FIND feature in Fluid/Raw
- To perform a FIND on more than one item: *Fluid example*
- >In main window
- >FIND HVD-Homo
- hold the shift key down
- >FIND 2%
- hold the shift key down
- > FIND 1%
- hold the shift key down
- >FIND FatFree
- Now have 4 items in view

Trend Graphs!

Spot a trend in seconds!

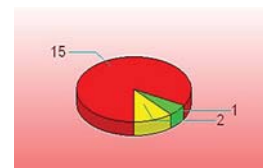


Tips!

- >Choose a graph
- >Choose a test
- >Sort by first item in list
- >Use the arrow down key to see all sort combinations at a glance!

All graphs can be given a custom title and printed.

In the Works...
Pie graphs and more!



Authorized Dealer



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More Graph Info!

If there are too many data points, there may be some overlapping in the graph. To correct the situation, you can either refine your data points to a smaller range or you may click on a bar and "Remove" the bar/point from graph.



Also, when clicking on the bar/points you have a choice to see the data that made the graph. "Load to Main List." Once the data is loaded you can examine and print a report.

Limits:	SPC	LPC	COLI
Lower:	0	0	0
Upper:	20,000	500	500
Zero As:	<1000	<10	<10
999:	>2000000	>20,000	>1500
999 Value:	4,000,000	40,000	5,000

For result fields containing 999 (too numerous to count), QA Studio assigns a value to calculate the average. To see the QA Studio assigned value look in the Raw Product Specification Window for each product. QA Studio calculated a value based on your "Upper" limit and what you use for 999.

Julian Code

Fluid Defaults

- >Data Entry Defaults
- >Julian by Fill Date or Code Date.

Fluid Specifications

- >Set a product to calculate Julian.

Fill Date is typically used to calculate the Julian.

06117 - April 27, 2006

If code date is chosen, a Julian date with a 365 code - 07117.



Code Date Check

Fluid Defaults

- >Data Entry Defaults
- >Auto Fill Code Date or not.

If Auto Fill Code Date is checked, the code date will appear in the code date field as before. If unchecked, the correct code will be displayed below the code date field and the user will be expected to enter the code date. This ensures that the user is looking at the code date.

Randolph Associates, Inc.

Randolph Associates, Inc. is a leading consulting firm specializing in food and dairy products. QA Studio is working with Randolph Associates, Inc. to bring you the best tools to improve the quality of your product. Randolph Associates, Inc. provides solutions, auditing, training and products to help make your facility the best it can be!

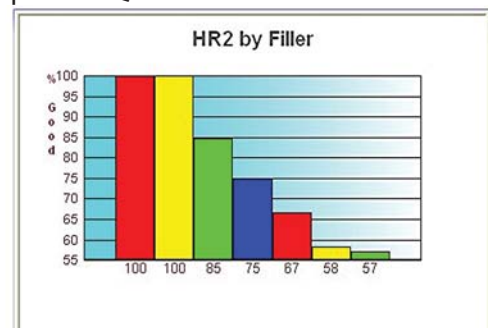
See: www.randolphconsulting.com

Process * Technology * Quality

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Randolph Associates Inc. On-line Training Programs

HR1, HR2 and HR3 are sensitive and accurate tests recommended by Randolph Associates, Inc. that can be graphed in QA Studio.



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